

**6187-1 MUSTANG II BILLET RACK CLAMP SILVER  
AND  
6187-2 MUSTANG II BILLET RACK CLAMP POLISHED**

<u>Item</u>	<u>Qty</u>	<u>Part No.</u>	<u>Description</u>
1	2	1422	Rack support clamp
2	1	1444	Rack base driver side
3	1	1445	Rack base passenger side
4	4	3241	High collar lockwasher 5/16
5	4	3431	Socket head allen 5/16-18
6	4	3532	Urethane bushing 1 x .625 x .563

NOTE: This rack mount set is only for use with Chassisworks #6175 rack and pinion. It is used to attach a Chassisworks rack to a Mustang II style crossmember mount.

1. Put the urethane bushings into the 1" holes in each rack base.
2. The larger base goes on the passenger side. The smaller base goes on the driver side.
3. Secure the bases to the rack with the clamps. The driver-side mount attaches to the rack between the rubber boot and the gearbox in the recessed area. The passenger side clamps on the OD of the rack beside the boot. Before tightening, rotate the rack in the clamps so the pinion shaft points in the desired direction.
4. To attach the rack clamps to the crossmember, use a 5/8" bolt and washer (not provided). The washer goes between the 5/8" bolt head and the urethane bushing.
5. Set the front-end alignment and make sure the front suspension does not bind or have any bump-steer.

Revision Date: May 14, 2003

